



Dart Aerospace Ltd.
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D2438
Job Sheet 171559



Part No: D2438

Job Qty: 50 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG D2727 REV A1, D2438 REV C IPP: E 05.06.28 Bending removed KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		2/10/18	0.00	0.00	Start Up Waterjet		SC 18/02/08
100	Waterjet	50 pcs		2/10/18	0.00	1.76	Waterjet1		SC 18/02/08
120	QC	50 pcs		2/10/18	0.00	0.00	QC8		SC 18/02/08
130	Small Fab	50 pcs		2/12/18	0.01	1.72	Small Fab		DAS 38 MAR 2 2018
140	QC	50 pcs		2/12/18	0.00	0.00	QC5		DAS 38 MAR 2 2018
150	Packaging	50 pcs		2/12/18	0.00	0.00	Packaging3		DAS 38 MAR 2 2018
160	QC21-SA	50 Ea		2/12/18	0.00	0.00	QC21		DAS 38 MAR 2 2018

Part Op 100 - Cut as per dwg D2438 prog rev: C dwg rev: C

Descriptions: 120 - (6.786" center to center)

130 - 1- Use DT9713 clamp holder to hold clamp in place when forming 2- Bend as per dwg usind DT9709

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	2 sf (.04 ea)	90-Start up Operation	
	SC 21855			

Job Allocations

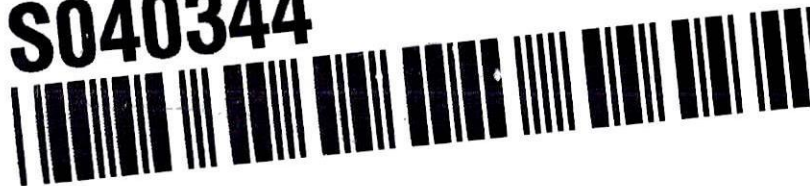
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	2 2.47	75	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.750inches ± 0.010	0.760 0.740	0.750	
2	Clamp	6.786inches ± 0.010	6.796 6.776	6.784	
3	Clamp	7.586inches ± 0.010	7.596 7.576	7.582	
4	Clamp	0.063inches ± 0.010	0.073 0.053	0.056	
5	Clamp	0.257inches + 0.006 - 0.001	0.263 0.256	0.258	

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DART
AEROSPACE
S040344



Clamp

PART NO: D2438
Original Serial #: S040344
Revision:
Operation:
Change No:

Start up Operation 02/08/18

Job No: 171559

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